

Paintworks Specification NZ 320.4

System Wattyl Colourwood Dye Stain over coated with Wattyl Estapol Speed Gloss/Satin

Substrate Interior – New timber

Category General Purpose – Dye stain / water based polyurethane clear.

Product Features

Wattyl Colourwood Dye Stain is dye type stain suitable for interior use on all non-absorbent timbers and veneers. Used by quality furniture craftsman for over 40 years

Wattyl Estapol Speed Gloss/Satin is an interior clear polyurethane finish that is suitable for all interior timbers.

Surface Preparation- Refer to section 4 of the Wattyl Specifier Manual.

Minimum Surface Preparation. Ensure the surface is dry and free of dirt or grease. Fill nail holes or cracks with Wattyl Colourwood Wood Stop Putty (WA163) in a matching colour. Allow to dry. Sand thoroughly in the direction of the timber grain.

Application Details	Data Sheet	Coverage m ² /L	Film Thickness (microns)		Dry Times (minimum)	
			Wet	Dry	Touch	Recoat
First Coat: Wattyl Colourwood Dye Stain <i>(equipment: clean cloth pad)</i>	WA161	10-14	N/A	N/A	30 minutes	4 hours
Second Coat Wattyl Estapol Speed Gloss/Satin <i>(equipment: brush)</i>	WA184	10-14	71 to 100	27-38	30 minutes	3 hours
Third Coat: Wattyl Estapol Speed Gloss/Satin <i>(equipment: brush)</i>	WA184	10-14	71 to 100	27-38	30 minutes	3 hours

Recommended Uses For interior use only.
Suitable for interior application such as built-in furniture, wall panelling, window frames, doors, kitchens cupboards.

Additional Notes **Not suitable** for use on MDF Board.
Do not use on timber floors as it may highlight surface imperfections and result in uneven colour.
Wattyl Colourwood Dye Stain may give a patchy result on absorbent timber such as pine. Wattyl Colourwood Pigmented Stain (WA160) is recommended for these timbers.

Caution Provide adequate ventilation during use.
Application **should not** be carried out if the air temperature or the substrate temperature is below 10°C or above 35°C. The temperature must not fall below 10°C during the drying process.

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- (a) you review the Technical Data Sheets (TDS) and Material Safety Data Sheets (MSDS) before you use or handle the product; (b) the product be used only in accordance with the information provided by Wattyl; (c) the product be transported, stored and handled in accordance with the information on the MSDS and relevant TDS; and (d) you thoroughly test the product, using the recommended application method on a sample of intended substrate, before using the product.
- The information in this technical data sheet was prepared using information gathered during product development. While Wattyl endeavours to update this information and maintain the accuracy and currency of its contents, Wattyl cannot guarantee that the information provided is wholly comprehensive.
- Wattyl recommends that you conduct such additional investigations as may be necessary to satisfy yourself of the accuracy, currency and comprehensiveness of the information on which you rely in using and handling the product. If this datasheet is greater than 3 years old at the time of reading, or if you require further information please contact your nearest Wattyl Office.
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