



SUBSTRATE AND EXPOSURE ENIRONMENT

Timber - Interior heavy service areas

SYSTEM DESCRIPTION

Two pack polyurethane (spray application only) for use on all interior timber substrates that require a clear, flexible and durable finish in heavy service areas e.g. Kitchen cabinets, bar tops, commercial and domestic fittings, Marine interiors etc.

SURFACE PREPARATION

- Remove all traces of wax, silicone, oil and other contaminants
- Repair any surface damage or defects
- Fill nail holes and minor imperfections with Watty Colourwood Timber Putty (WA165) in a suitable colour. Allow to dry.
- Sand smooth with 180-240 grit, dry sanding paper, and remove all sanding dust

SEALING

- Apply one full coat of Watty Estafil 100 (WT550) to all exposed surfaces including edges.
- Pay special attention to the thorough sealing of sink cut-out sections.
- Allow to dry, then sand thoroughly until the surface area is flat with no shiny or glossy areas visible.

FINISHING

- Apply one full coat of Watty Ureclear (WT552) in desired gloss level to all exposed surfaces including edges.
- Allow to dry then sand to denib surfaces before applying the next coat.
- Apply one full coat to all exposed surfaces including edges.

COATING SYSTEM

Coat	Product	Data Sheet	Coverage (m ² /L)	Film thickness (μ)		Dry times	
				Wet	Dry	Touch	Recoat
1	Estafil 100	WT550	8	75	25	20 min	1 hour
2	Ureclear	WT552	10	100	25	30 min	90 min
3	Ureclear	WT552	10	100	25	30 min	90 min

Note: The wet film thickness is based on product being applied un-thinned. Variations in ambient conditions and the spray equipment may result in thinning being required. In these instances the wet film thickness must be adjusted to achieve the dry film thickness specified.

COMMENTS/APPROVALS

Not suitable for floors

This system conforms to: MSC.41(64) for smoke and toxicity and IMO Resolution A653 (Flame Spread)

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