



May 2004

Rev. 1

GUIDE TO AS/NZS 2312-2002

Section

One Paint Systems for Steel – Atmospheric Exposure

Two Paint Systems for Batch Galvanized Coatings

Three Recommended Systems for Non-Atmospheric Environments

1. This information is provided with respect to the listed Wattyl products. Wattyl recommends that:

(a) you review the Technical Data Sheets (TDS) and Material Safety Data Sheets (MSDS) before you use or handle the product;

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WATTYL AUSTRALIA PTY LTD (ABN: 40 000 035 914)



GUIDE TO AS/NZS 2312: 2002

Section One: Paint Systems for Steel – Atmospheric Exposure

Coating Specification										Durability (Refer Notes)						
AS/NZS 2312: 2002 System Designation	Superseded AS2312: 1994 System	Surface Preparation	1 ST Coat		2 ND Coat		3 RD Coat		Total DFT (μ m)	Exposure Environment (as per AS/NZS 2312: 2002)						
			Wattyl Product Generic Type	Nom DFT (μ m)	Wattyl Product Generic Type	Nom DFT (μ m)	Wattyl Product Generic Type	Nom DFT (μ m)		A Very Low	B Low	C Medium	D High	E-I Very High Industrial	E-M Very High Marine	F Tropical
ACRYLIC – Water borne latex, single pack																
ACL2	MP2-A MP2-C	AS 1627.4 Sa2½	Galvit ES600	75	Industrial Acrylic	40	Industrial Acrylic	40	155	ELT	VLT	LT	MT	ST	ST	LT
ACRYLIC – Solvent borne catalyzed acrylic, two pack																
ACC2	-	AS 1627.4 Sa2½	Sigma EP Universal Primer	75	Paracryl IFC	75	-	-	150	ELT	VLT	LT	MT	ST	ST	LT
ACC3	-	AS 1627.4 Sa2½	Galvit EP 100	75	Paracryl IFC	75	-	-	150	ELT	VLT	LT	MT	ST	ST	LT
ACC4	MP5-J	AS 1627.4 Sa2½	Sigma EP Universal Primer	75	Sigmacover CM Coating	125	Paracryl IFC	75	275	NE	ELT	LT	MT	ST	ST	LT
ACC5	MP5-B MP5-F	AS 1627.4 Sa 2½	Galvit EP 100	75	Sigmacover CM Coating	125	Paracryl IFC	75	275	NE	ELT	LT	MT	ST	ST	LT
ACC6	LP6-A	AS 1627.4 Sa 2½	Galvit EP 100	75	Sigmacover CM Coating	200	Paracryl IFC	75	350	NE	ELT	VLT	LT	MT	MT	VLT

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			Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)		A Very Low	B Low	C Medium	D High	E-I Very High Industrial	E-M Very High Marine	F Tropical
ALKYD																
ALK1	SP1-A	AS1627.2 St1	Sigma Primer	40	-	-	-	-	40	ELT	LT	-	-	-	-	-
ALK2	-	AS 1627.2 St1	P162 ZP Primer	75	-	-	-	-	75	ELT	LT	ST	-	-	-	ST
ALK3	-	AS 1627.4 Sa2	P162 ZP Primer	75	Sigma Enamel	40	-	-	115	ELT	VLT	MT	ST	-	-	MT
ALK4	-	AS 1627.4 Sa2	P162 ZP Primer	75	Sigma Enamel	40	-	-	115	ELT	VLT	MT	ST	-	-	MT
ALK5	SP5-A	AS1627.2 St1	Sigma Primer	40	Sigma Enamel	40	Sigma Enamel	40	120	ELT	VLT	MT	ST	-	-	MT
ALK6	SP5-C	AS 1627.2 St1	Sigma Primer	40	Supamiox Structural Enamel	40	Supamiox Structural Enamel	40	120	ELT	VLT	MT	ST	-	-	MT
CHLORINATED RUBBER																
CLR1	-	AS 1627.4 Sa2½	Supaprime ZP Primer	75	Permachlor Finish	50	Permachlor Finish	50	175	NE	VLT	LT	MT	ST	ST	LT
CLR2	MP6-B	AS 1627.4 Sa2½	Sigma EP Universal Primer	75	Permachlor Finish	50	Permachlor Finish	50	175	NE	VLT	LT	MT	ST	ST	LT
CLR3	-	AS1627.4 Sa2½	Sigma EP Universal Primer	75	Permachlor High Build	100	Permachlor High Build	100	275	NE	ELT	VLT	LT	MT	MT	VLT

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Section One: Paint Systems for Steel – Atmospheric Exposure

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			Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)		A Very Low	B Low	C Medium	D High	E-I Very High Industrial	E-M Very High Marine	F Tropical
EPOXY –High Build (DFT:125mm to 500mm per coat)																
EHB1	-	AS 1627.4 Sa2½	Sigmacover TCP Coating	250	-	-	-	-	250	ELT	ELT	LT	MT	ST	ST	LT
EHB2	-	AS 1627.4 Sa2½	Sigmacover TCP Coating	400	-	-	-	-	400	NE	ELT	VLT	ELT	LT	LT	VLT
EHB3	MP9-C	AS 1627.4 Sa2½	Sigma EP Universal Primer	75	Sigmacover CM Coating	200	-	-	275	NE	ELT	VLT	LT	MT	MT	VLT
EHB4	MP9-A MP9-B	AS 1627.4 Sa2½	Galvit EP 100	75	Sigmacover CM Coating	200	-	-	275	NE	ELT	VLT	LT	MT	MT	VLT
EHB5	LP1-I	AS 1627.4 Sa2½	Sigma EP Universal Primer	75	Sigmacover CM MIOcoat	125	Sigmacover CM MIOcoat	125	325	ME	ELT	VLT	LT	LT	LT	VLT
EHB6	-	AS 1627.4 Sa2½	Galvit EP 100	75	Sigmacover CM MIOcoat	125	Sigmacover CM MIOcoat	125	325	*	ELT	VLT	VLT	LT	LT	VLT
EPOXY – Primer / finish gloss																
EPF1	-	AS 1627.4 Sa2½	Sigma EP Universal Primer	75	Epinamel 202	50	-	-	125	ELT	VLT	LT	MT	ST	ST	LT
EPF2	MP5-I	AS 1627.4 Sa2½	Sigma EP Universal Primer	75	Sigmacover CM Coating	125	Epinamel 202	50	250	NE	ELT	VLT	LT	MT	MT	VLT
EPOXY MASTIC – Surface tolerant																
EPM1	MP8-A	AS 1627.2 St1	Epinamel Mastic STC	150	-	-	-	-	150	ELT	LT	MT	ST	-	-	MT
EPM2	-	AS 1627.4 Sa2	Epinamel Mastic STC	200	Epinamel Mastic STC	200	-	-	400	NE	VLT	LT	MT	ST	ST	LT

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			Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)		A Very Low	B Low	C Medium	D High	E-I Very High Industrial	E-M Very High Marine	F Tropical
INORGANIC ZINC ZILICATE																
IZS1	MP1-A	AS 1627.4 Sa2½	Galvit ES600	75	-	-	-	-	75	ELT	VLT	LT	MT	ST	ST	LT
OLEO-RESINOUS - Aluminium																
OLR1	SP5-B	AS 1627.2 St1	Sigma Primer	40	Sigma Enamel Aluminium	25	Sigma Enamel Aluminium	25	90	ELT	VLT	MT	ST	-	-	MT
POLYURETHANE – Solvent borne, two pack																
PUR2	-	AS 1627.4 Sa2½	Sigma EP Universal Primer	75	Poly U 500	75	-	-	150	ELT	VLT	LT	MT	ST	ST	LT
PUR3	MP5-K	AS 1627.4 Sa2½	Sigma EP Universal Primer	75	Sigmacover CM Coating	125	Poly U 500	75	275	NE	ELT	VLT	LT	MT	MT	VLT
PUR4	MP5-D	AS 1627.4 St2½	Galvit EP 100	75	Sigmacover CM Coating	125	Poly U 500	75	275	NE	ELT	VLT	LT	MT	MT	VLT
PUR5	LP6-B	AS 1627.4 Sa2½	Galvit EP 100	75	Sigmacover CM Coating	200	Poly U 500	75	350	NE	ELT	ELT	VLT	LT	LT	VLT

NOTES:

- ST: Short Term
- MT: Medium Term
- LT: Long Term
- VLT: Very Long Term
- ELT: Extra Long Term
- NE: Suitable but Not Economical

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GUIDE TO AS/NZS 2312: 2002

Section Two: Paint Systems for Batch Galvanized Coatings – Atmospheric Exposure

Coating Specification										Durability (Refer Notes)						
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			Wattyl Product Generic Type	Nom DFT (μ m)	Wattyl Product Generic Type	Nom DFT (μ m)	Wattyl Product Generic Type	Nom DFT (μ m)		A Very Low	B Low	C Medium	D High	E-I Very High Industrial	E-M Very High Marine	F Tropical
HDG600P1	GZLP-A	Degrease, wash & dry	Industrial Acrylic	40	Industrial Acrylic	40	-	-	80	ELT	ELT	ELT	LT	-	-	ELT
HDG600P2	GZLP-B	Degrease, wash & dry	KillRust Galvanized Iron Primer	40	Industrial Acrylic	40	-	-	80	ELT	ELT	ELT	LT	-	-	ELT
HDG600P3	GZLP-C	Sweep abrasive blast	Sigmacover CM MIOcoat	150	-	-	-	-	150	NE	ELT	ELT	ELT	LT	VLT	ELT
HDG600P4	GZLP-D	Sweep abrasive blast	Sigma Etch	20	Permachlor High Build	150	-	-	170	NE	ELT	ELT	ELT	LT	VLT	ELT
HDG600P5	GZLP-F	Sweep abrasive blast	Sigma EP Universal Primer	75	Sigmacover CM Coating	125	-	-	200	NE	ELT	ELT	ELT	LT	VLT	ELT
HDG600P6	-	Sweep abrasive blast	Sigma EP Universal Primer	75	Paracryl IFC	75	-	-	150	NE	ELT	ELT	ELT	LT	VLT	ELT
HDG600P7	-	Sweep abrasive blast	Sigma EP Universal Primer	75	Poly U 500	75	-	-	150	NE	ELT	ELT	ELT	LT	VLT	ELT

NOTES:

Surface Preparation of galvanized coatings – Controlled ‘sweep’ abrasive blasting with non-metallic abrasive to improve adhesion and impart a surface profile

ST: Short Term

MT: Medium Term

LT: Long Term

VLT: Very Long Term

ELT: Extra Long Term

NE: Suitable but Not Economical

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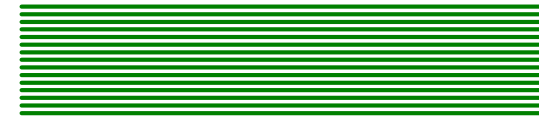
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GUIDE TO AS/NZS 2312: 2002

Section Three: Recommended Systems for Non-Atmospheric Environments

Coating Specification									
AS/NZS 2312: 2002 System Designation	Surface Preparation	Surface Profile (µm)	1 ST Coat		2 ND Coat		3 RD Coat		Total DFT (mm)
			Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)	
POTABLE WATER IMMERSION AS/NZS 4020 (Int) - 1994									
-	AS 1627.4 Sa2½	40 - 70	Sigma EP Universal Primer	75	Sigmaguard CSF75	300	-	-	375
EHB7b	AS 1627.4 Sa2½	40 - 70	Sigmaguard EHB	150	Sigmaguard EHB	150	-	-	300
EHB8	AS 1627.4 Sa2½	40 - 70	Sigmaguard EHB	250	Sigmaguard EHB	250	-	-	500
SEAWATER IMMERSION									
EUH3	AS 1627.4 Sa2½	75 - 100	Sigmacover Armour Compound	2000	Sigmacover Armour Compound	2000	-	-	4000
EHB7b	AS 1627.4 Sa2½	40 - 70	Sigmaguard EHB	150	Sigmaguard EHB	150	-	-	300
-	AS 1627.4 Sa2½	40 - 70	Sigmacover TCP Coating	150	Sigmacover TCP Coating	150	-	-	300
SEAWATER SPLASH									
EHB7a	AS 1627.4 Sa2½	40 - 70	Sigmacover TCP Coating	250	Sigmacover TCP Coating	250	-	-	500
EHB9	AS 1627.4 Sa2½	40 - 70	Sigma EP Universal Primer	75	Sigmacover TCP Coating	250	Sigmacover TCP Coating	250	575
BURIED IN SOIL									
-	AS 1627.4 Sa2½	40 - 70	Sigmacover TCP Coating	150	Sigmacover TCP Coating	150	-	-	300
EUH4	AS 1627.4 Sa2½	75 - 100	Sigmacover Armour Compound	1200	Sigmacover Armour Compound	1200	-	-	2400

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GUIDE TO AS/NZS 2312: 2002

Section Three: Recommended Systems for Non-Atmospheric Environments

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			Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)	Wattyl Product Generic Type	Nom DFT (µm)	
HOT WATER IMMERSION (up to 100°C)									
HWE1	AS 1627.4 Sa2½	50 - 100	Sigma Phenguard Primer	100	Sigma Phenguard Coating	100	Sigma Phenguard Finish	100	300
SEWERAGE IMMERSION									
EUH4	AS 1627.4 Sa2½	75 - 100	Sigmacover Armour Compound	1200	Sigmacover Armour Compound	1200	-	-	2400
EHB7b	AS 1627.4 Sa2½	40 - 70	Sigmaguard EHB	150	Sigmaguard EHB	150	-	-	300
-	AS 1627.4 Sa2½	40 - 70	Sigmacover TCP Coating	250	Sigmacover TCP Coating	250	-	-	500
SEVERE INDUSTRIAL – Acid Splash									
CLR3	AS 1627.4 Sa2½	40 - 70	Sigma EP Universal Primer	75	Permachlor High Build	125	Permachlor Finish	50	250
SEVERE INDUSTRIAL – Alkaline Splash									
EUH5	AS 1627.4 Sa2½	75 - 100	Sigmacover Armour Compound	2000	-	-	-	-	2000
EHB9	AS 1627.4 Sa2½	40 - 70	Sigma EP Universal Primer	75	Sigmaguard EHB	250	Sigmaguard EHB	250	575
SEVERE INDUSTRIAL - Solvent									
IZS1	AS 1627.4 Sa2½	40 - 70	Galvit ES600	75	-	-	-	-	75
ETL1	AS 1627.4 Sa2½	40 - 70	Sigmaguard EHB	200	Sigmaguard EHB	200	-	-	400

NOTES:

- All sharp edges, welds, corners, bolts, nuts holes etc shall be stripe coated by brush with each coat prior to full coat application.
- Where coating in under immersion and/or buried, testing for holidays/pinholes in accordance with AS3894.1 is required.

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